

**THREAD-LOK FERRULE INSTRUCTIONS**

Congratulations on your purchase of your ONEWAY THREAD-LOK Tool Handle Ferrule.

**Included in this package:**

- THREAD-LOK Ferrule(s).

**Precautions:**

- Wood used should preferably be hard wood and must be dry.
- Do not use wood that has splits, knots, cracks or mis-aligned grain.

**Important Note:**

- When you drill the hole in the handle make sure it is 1/16 larger than the diameter of the tool - see TABLE 1 below.
- Preferably drill the hole deeper than the flute length of the tool, with a minimum of two inches.

TABLE 1. - Suggested Hole Diameters

Outside Diameter of Tool	Suggested Hole Diameter in Wooden Handle
1/4	0.3125
3/8	0.4375
1/2	0.5625
5/8	0.6875

**Turning the Taper:**

1. Turn a taper on the wooden handle using the template (purchased separately).
2. Make sure it fits snugly. This allows for a 1/4 gap in the bottom of the ferrule and a 1/4" gap between the bottom of the ferrule and the shoulder on the wooden handle (as shown in the photo\*). This gap is for future tightening.
3. Install your THREAD-LOK Ferrule by threading it onto your wooden handle.
4. As your wood shrinks, tighten by threading it further onto the wood.



\* This photo is for demonstration purposes only. Actual product will differ.